

HIGH QUALITY. LOWER COST.

Eclipse Tower & Catwalk Solutions is the revolutionary grain handling and equipment support system that's engineered for farm and other light-duty applications.

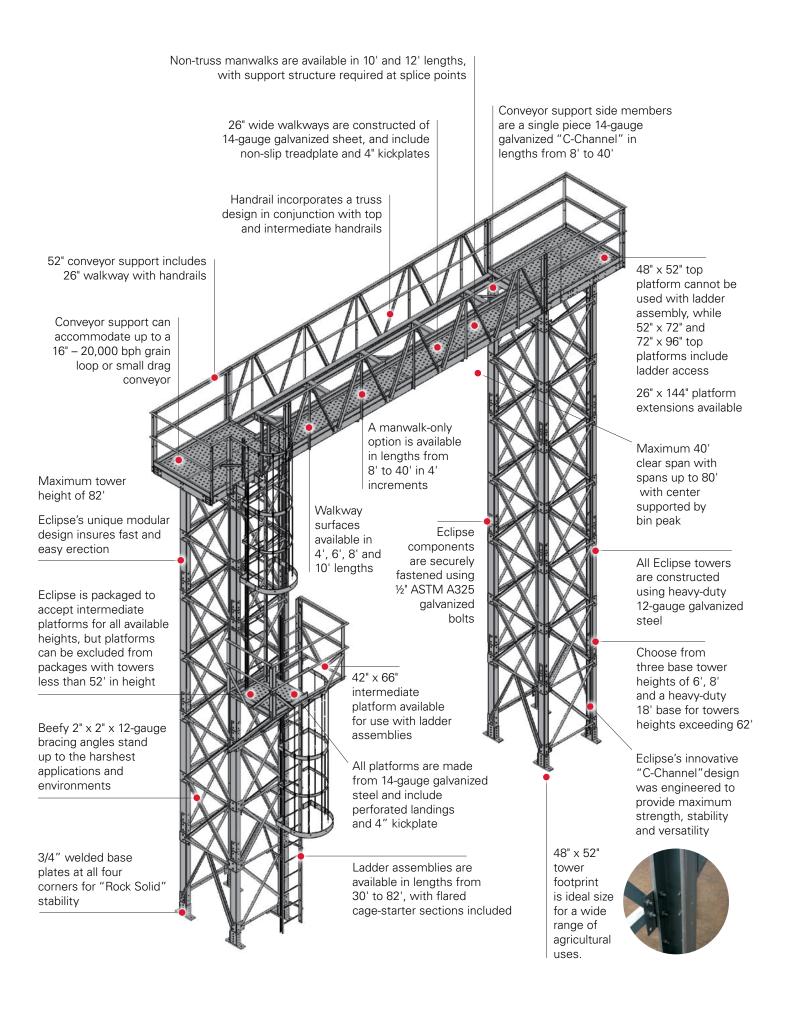
Designed for the harshest environments and most rigorous operating schedules, Eclipse components are made from the finest galvanized steel. Eclipse towers use a roll-formed "C-Channel" design, and are constructed from 12-gauge heavy-duty galvanized steel. The end result is a comprehensive system that offers more strength, safety and stability than simple angleiron products at comparable – or in many cases – lower prices.

Eclipse towers can be erected to a maximum height of 82-feet. Conveyor support systems have a clear-span of 40-feet or 80-feet with center supported by bin, and can support a 16-inch, 20,000 bph loop system or small drag conveyor.

Plus the innovative modular design makes Eclipse fast and easy to erect for lower back-end labor costs. Eclipse spends less time on the ground and more time making money, and the wide range of options and configurations allows you to customize an Eclipse system that's perfect for your needs. If that's not enough, remember that Eclipse is designed and manufactured by Sentinel Building Systems, a leader in the steel building industry and a division of Global Industries ... and nobody knows more about delivering quality and efficiency to the grain industry better than Global. When you add up the benefits Eclipse provides, the choice becomes easy. Sturdier materials ... superior engineering and design ... modular construction for greater versatility and faster erection ... Rock Solid" stability for enhanced safety and easy access .. all for the same or lower cost than other available systems







TOWERS

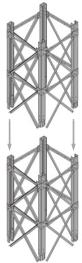


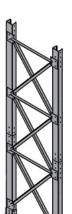
4-Leg Tower Bases

- 6', 8' and heavy-duty 18' base tower sections available.
- 18' heavy-duty based tower required for tower assemblies exceeding 62'.

Tower Sections

- Available in 2' increments up to 62' in height
- Available in 4' increments above 62' height.
- Build to a maximum height of 82'.



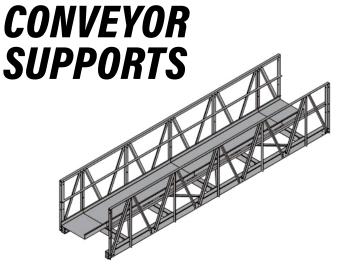


2-Leg Towers

- 6' or 8' base tower sections available.
- Sections in lengths from 8' to 40' in 4' increments.
- Tower-to-ground or bin mount.
- Maximum 35' un-braced height above bin.
- Bin-mount brackets included and optional cross support is available.



- Attaches to sides of 2-leg tower.
- Spans approximately 20'.
- 8" wide top mounting surface for field fabrication equipment mounting brackets.



- 52" wide in lengths from 8' to 40' in 4' increments.
- Maximum 40' clear span and up to 80' span with center supported by bin peak.
- Includes a trussed handrail design in conjunction with top and intermediate rails.
- Walkway utilizes 14-gauge galvanized steel that is perforated to provide a non-slip surface. Single piece design incorporates a 4" kickplate.
- Perforated walkway surfaces in 4', 6', 8' and 10' lengths.



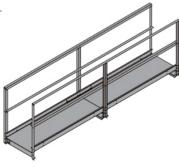
Trussed

- 26" wide in lengths from 8" to 40' in 4' increments.
- Maximum of 40' free-span.
- Supports up to 300 lb point live load.
- 90 mph wind load and dead load.
- Perforated walkway surfaces in 4', 6', 8' and 10' lengths.



Non-Trussed

- 26" wide in 10' and 12' lengths. 12' length utilizes 2-piece walkway design.
- Maximum span equal to length of individual manwalk assemblies.
- Uses a 14-gauge perforated walkway surface with 4" kickplate.



PLATFORMS

48" x 52" Top Platform



52" x 72" Top Platform



72" x 96" Top Platform



42" x 66" Rest Platform

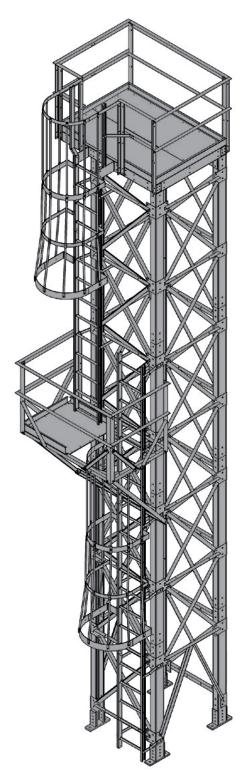
- With the exception of the 48" x 52" model, all top platforms can be used with ladder assemblies.
- All platforms include 14-gauge perforated landings and 4" kickplate.



- 26" x 144" design.
- Package incorporates a 12' non-trussed manwalk and a single-side of a kicker assembly.

LADDER & CAGES

- Available for all tower heights.
 Can be ordered without intermediate platforms on heights up to 52'.
- intermediate platforms included as required on heights above 52'.



DESIGN SPECIFICATIONS

Building Code	IBC 2009 and ASCE7-05
Design Standard	AISI 2007 and AISC 2005
Live Load: 20 psf	Snow Load: 30 psf
Wind Load: 90 mph	Seismic Design Category: B
Walkway Live Load	25 psf or 300 lb point load
Platform Live Load	50 psf or 300 lb point load

CONVEYOR SUPPORT

LOOP SYSTEM

Applies to 4-leg towers and 52" conveyor supports.

Supports up to 16"-20,000 bph grain loops

Towers are designed to support end reactions from 40' catwalk span only, for any other condition including tower as intermediate support, layout must be approved by design engineer

DRAG CONVEYOR					
	Up to 18" Conveyor	Up to 26" Conveyor	Up to 34" Conveyor		
SPAN	LOAD	LOAD	LOAD		
28 ft.	200 lb/ft	200 lb/ft	200 lb/ft		
32 ft.	150 lb/ft	150 lb/ft	150 lb/ft		
36 ft.	110 lb/ft	110 lb/ft	110 lb/ft		
40 ft.	80 lb/ft	80 lb/ft	80 lb/ft		
44 ft.	60 lb/ft	60 lb/ft			
48 ft.	40 lb/ft				

MATERIAL SPECIFICATIONS

TOWERS	Legs	6"x 4"x12-gauge roll-formed C's	Galvanized
IOWENS	Bracing	Angle 2"x 2"x12-gauge	Galvanized
CONVEYOR SUPPORT	Main Member	6"x 4"x 14-gauge roll-formed C's	Galvanized
	Handrails	Angle 2"x 2"x12-gauge	Galvanized
	Horizontal Bracing	Angle 2"x 2"x12-gauge	Galvanized
TRUSSED MANWALKS	Main Member	6"x 2-1/2"x16-gauge roll-formed C's	Galvanized
	Handrails	Angle 2"x 2"x16-gauge	Galvanized
	Horizontal Bracing	Angle 2"x 2"x12-gauge	Galvanized
NON-TRUSSED MANWALKS	Main Member	Uses Manwalk Plank as Structural Member	Galvanized
	Handrails	Angle 2"x 2"x12-gauge	Galvanized
PLATFORM ASSEMBLY	Main Member	6"x 4"x14-gauge roll-formed C's	Galvanized
	Handrails	Angle 2"x 2"x12-gauge	Galvanized
	Rest Platform	14-gauge perforated sheet with 4' kickplate	Galvanized
KICKER ASSEMBLY	Main Member	6"x 4"x16-gauge roll-formed C's	Galvanized
	Bracing	Angle 2"x 2"x12-gauge	Galvanized
BOLTS		½" ASTM A32	Galvanized



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